# Maximizing the Efficiency of Condensing Boilers

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 Condensing boilers are commonly specified and installed in buildings today for efficiency benefit.





- Condensing boilers are commonly specified and installed in buildings today for efficiency benefit.
  - System selection and setpoints are key to achieving rated efficiency!!!



The concepts and recommendations in this presentation are applicable to . . .







- The concepts and recommendations in this presentation are applicable to . . .
  - Both new construction and existing buildings.
  - Both commercial and residential buildings.







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\$0 capital cost opportunities!!!



#### Learning Objective #1:

- Be able to explain the impact of hot water temperature on condensing boiler efficiency.
- Understanding efficiency ratings.

#### Learning Objective #2:

 Be able to explain the relationship between outdoor air temperature, heating load, and heating hot water temperature.



#### Learning Objective #3:

 Be able to estimate hot water temperature reset setpoints that maximize condensing hours and satisfy heating loads.

#### Learning Objective #4:

 Be able to size terminal heating equipment for maximum condensing hours.



#### Learning Objective #5:

- Describe operation of indirect DHW
- Relate boiler HW temperature back to efficiency
- Describe non-heating season impacts.



### Condensing Boiler Basics

#### Learning Objective #1:

- Be able to explain the impact of hot water temperature on condensing boiler efficiency.
- Understanding efficiency ratings.



## **Boiler Efficiency Ratings**

All boilers are not rated equally

Boiler Capacity (BTU/H)	Rating Method (%)
<300,000	<b>AFUE</b> – Annual Fuel Use Efficiency According to ASHRAE Standard 103
300,000 < 2,500,000	Thermal Efficiency According to ANSI Z21
>2,500,000	Combustion Efficiency According to ANSI Z21

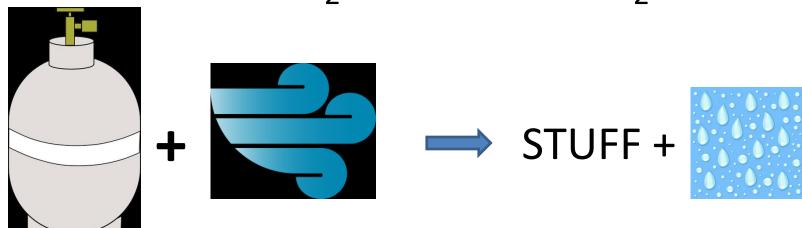


- Hot water, not steam
- Typically used with Nat Gas or Propane
- Up to 15% more efficient than a noncondensing boiler.
- The lower the return water temperature, the more efficient the boiler.

 What makes it "condensing" and why is this more efficient?

**Basic Hydrocarbon Combustion Equation:** 

$$FUEL + O_2 \longrightarrow STUFF + H_2O$$





Water vapor contains a LOT of energy.

- 1 LB of water requires:
  - 1 BTU to raise the temperature 1 °F
- 1 LB of water requires:
  - 970 BTUs to turn it into steam (with no temperature change)





Photo by Scott Akerman



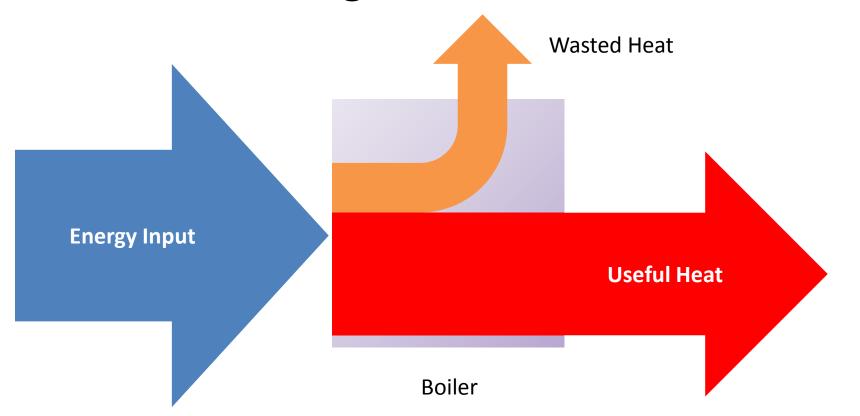
- Burning fuel makes water vapor (steam).
- This cannot be avoided.
- Turning that steam into water (CONDENSING) releases energy back into the process.

970 BTU / lb



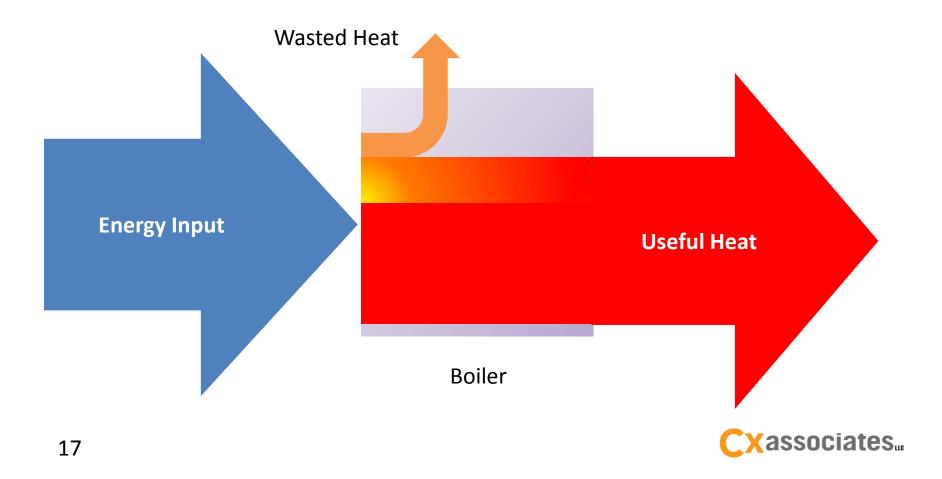


### Non-condensing boiler thermal flowchart



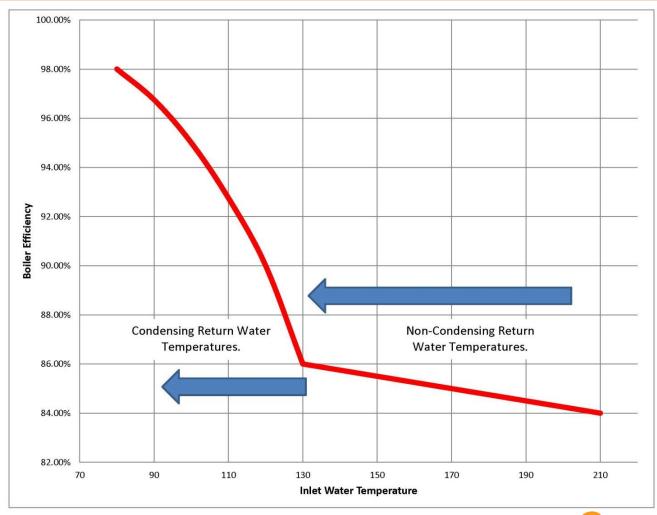


### Condensing boiler thermal flowchart



- Vapor from natural gas combustion <u>begins</u> to condense at roughly 130 °F.
- It's NOT all or nothing.





- Notes on boiler construction
- Different materials require different water treatment.
- Cast Aluminum, Stainless Steel, Possibly Cast Iron
- pH, Chlorides, alkalinity, cleanliness, etc.

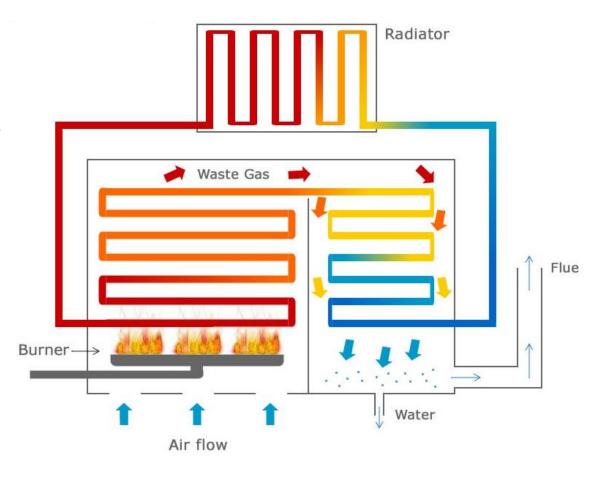








"Partial"
 condensing boilers
 have stricter
 return water
 temperature
 limitations.





### Putting this Knowledge to Work

- Keep your return water temperatures as low as you can for as long as you can.
- How?
  - Make informed decisions about hot water temperature control
  - Make informed decisions about heat producing terminal devices.

#### Learning Objective #2:

 Be able to explain the relationship between outdoor air temperature, heating load, and heating hot water temperature.



 To keep return water "as low as you can for as long as you can," the hot water temperature (HWT) should be matched to the heating load.

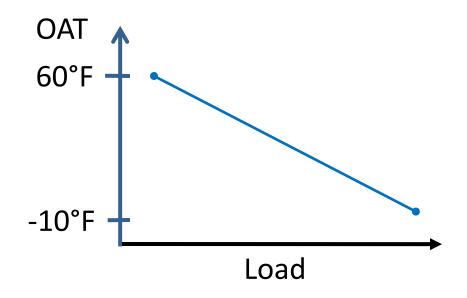
 The heating load may be measured in terms of the outdoor air temperature (OAT), which may serve as a controlling parameter for HWT.



 Condensing boiler HWT control is based on the relationship between HWT, OAT, and the heating load.



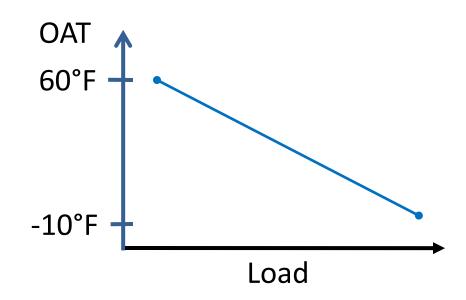
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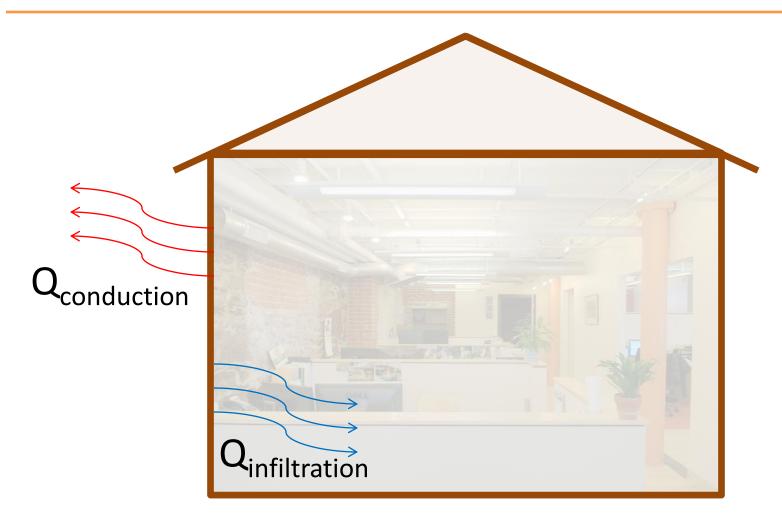


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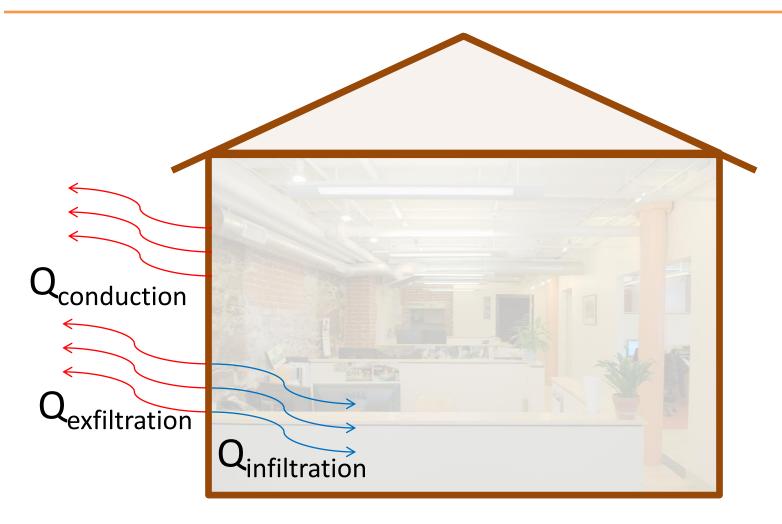
•  $Q = \Delta T \times k$ 



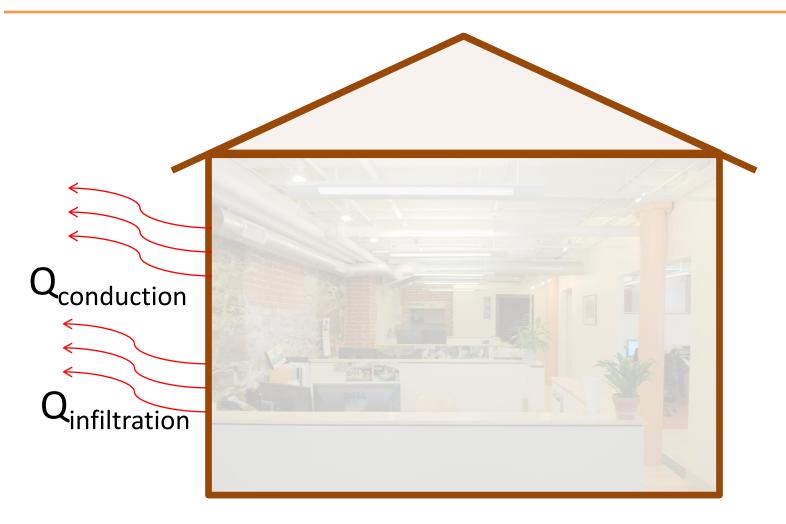




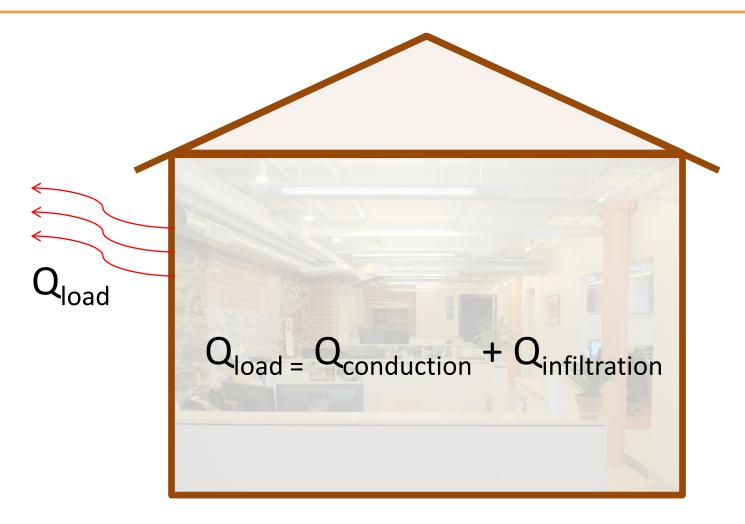




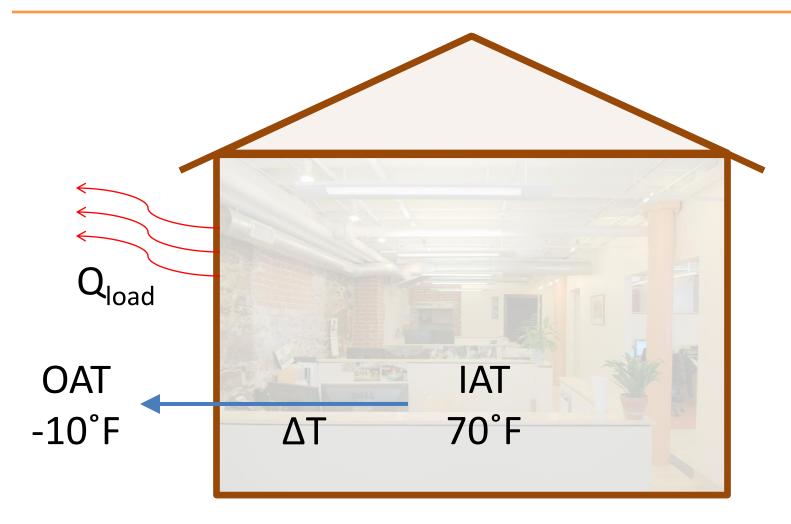














$$Q_{load} = Q_{conduction} + Q_{infiltration}$$



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$$Q_{conduction} = (U \times A \times \Delta T)$$



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$$Q_{conduction} = (U \times A \times \Delta T)$$

$$Q_{infiltration} = (1.08 \times CFM \times \Delta T)$$



```
Q_{load} = Q_{conduction} + Q_{infiltration}
Q_{conduction} = (U \times A \times \Delta T)
Q_{infiltration} = (1.08 \times CFM \times \Delta T)
```

#### Where:

 $Q_{load} =$ 

U =

**A** =

ΔΤ=

CFM =

1.08 =



```
Q_{load} = Q_{conduction} + Q_{infiltration}
Q_{conduction} = (U \times A \times \Delta T)
Q_{infiltration} = (1.08 \times CFM \times \Delta T)
Where:
     Q_{load} = Heating Load (BTUH)
     U =
     A =
     \Delta T =
     CFM =
     1.08 =
```



```
Q_{load} = Q_{conduction} + Q_{infiltration}
Q_{conduction} = (U \times A \times \Delta T)
Q_{infiltration} = (1.08 \times CFM \times \Delta T)
Where:
     Q_{load} = Heating Load (BTUH)
     U = Overall heat transfer coefficient (BTUH/ft<sup>2</sup>- ^{\circ}\DeltaT)
     A =
     \Delta T =
     CFM =
     1.08 =
```



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Q_{load} = Q_{conduction} + Q_{infiltration}
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     U = Overall heat transfer coefficient (BTUH/ft<sup>2</sup>- ^{\circ}\DeltaT)
     A = Envelope area (ft^2)
     \Delta T =
     CFM =
     1.08 =
```



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Q_{load} = Q_{conduction} + Q_{infiltration}
Q_{conduction} = (U \times A \times \Delta T)
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#### Where:

```
    Q<sub>load</sub> = Heating Load (BTUH)
    U = Overall heat transfer coefficient (BTUH/ft²- °ΔT)
    A = Envelope area (ft²)
    ΔT= Difference between space temperature and outdoor air temperature
    CFM =
    1.08 =
```



$$Q_{load} = Q_{conduction} + Q_{infiltration}$$
 $Q_{conduction} = (U \times A \times \Delta T)$ 
 $Q_{infiltration} = (1.08 \times CFM \times \Delta T)$ 

#### Where:

```
    Q<sub>load</sub> = Heating Load (BTUH)
    U = Overall heat transfer coefficient (BTUH/ft²- °ΔT)
    A = Envelope area (ft²)
    ΔT= Difference between space temperature and outdoor air temperature
    CFM = Infiltration airflow (ft³/minute)
    1.08 =
```



$$Q_{load} = Q_{conduction} + Q_{infiltration}$$
 $Q_{conduction} = (U \times A \times \Delta T)$ 
 $Q_{infiltration} = (1.08 \times CFM \times \Delta T)$ 

#### Where:

 $Q_{load}$  = Heating Load (BTUH)

U = Overall heat transfer coefficient (BTUH/ft<sup>2</sup>-  $^{\circ}\Delta$ T)

A = Envelope area (ft<sup>2</sup>)

ΔT= Difference between space temperature and outdoor air temperature

CFM = Infiltration airflow (ft<sup>3</sup>/minute)

1.08 = Air heat capacitance and unit conversion (BTUH-min/ft<sup>3</sup>-hr-°F)



 $Q_{conduction} = (U \times A \times \Delta T)$  $Q_{infiltration} = (1.08 \times CFM \times \Delta T)$ 



$$Q_{conduction} = (U \times A \times \Delta T)$$
  
 $Q_{infiltration} = (1.08 \times CFM \times \Delta T)$ 

$$Q_{load} = (U \times A \times \Delta T) + (1.08 \times CFM \times \Delta T)$$



$$Q_{conduction} = (U \times A \times \Delta T)$$
  
 $Q_{infiltration} = (1.08 \times CFM \times \Delta T)$ 

$$Q_{load} = (U \times A \times \Delta T) + (1.08 \times CFM \times \Delta T)$$
  
 $Q_{load} = \Delta T[(U \times A) + (1.08 \times CFM)]$ 



$$Q_{conduction} = (U \times A \times \Delta T)$$
  
 $Q_{infiltration} = (1.08 \times CFM \times \Delta T)$ 

$$Q_{load} = (U \times A \times \Delta T) + (1.08 \times CFM \times \Delta T)$$

$$Q_{load} = \Delta T[(U \times A) + (1.08 \times CFM)]$$

$$Q_{load} = \Delta T \times k$$



$$Q_{load} = \Delta T \times k$$

Where:

k = constant



$$Q_{load} = Q_{terminal\_heat} + Q_{heat\_gain}$$



$$Q_{load} = Q_{terminal\_heat} + Q_{heat\_gain}$$



$$Q_{load} = Q_{terminal\_heat}$$

$$Q = \Delta T \times k$$



$$Q_{load} = Q_{terminal\_heat}$$

$$Q = \Delta T \times k$$

$$k = Q / \Delta T$$

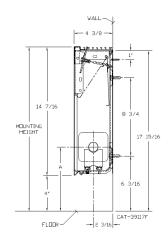


$$Q_{load} = Q_{terminal\_heat}$$
 $Q = \Delta T \times k$ 
 $k = Q / \Delta T$ 

Solve for k, using load on design day

						Tiers		Steam			Hot Wat	er (Avg.)		-
					Encl.		Mounting		200°F	190°F	180°F	170°F	160°F	150°F
	Catalog		Fin	Fin	Depth and	Centers	Height	Factor			Fac	tor		
Tube Size	Designation	Fin Size	per ft.	Thickness	Height (in.)	(in.)	(in.)	1.00	0.86	0.78	0.69	0.61	0.53	0.45
		3-1/4"												
3/4"	C3/4-33	SQ.	32	0.020"	14A	1	18-7/16	1050	900	820	720	640	560	470







		Ctoom	Hot Water (Avg.)							
		Steam 215°F	200°F	190°F	180°F	170°F	160°F	150°F		
Catalog			Factor							
Catalog		Factor								
Designation		1.00	0.86	0.78	0.69	0.61	0.53	0.45		
C3/4-33	BTUH/LF	1050	900	820	720	640	560	470		



		Ctoom	Hot Water (Avg.)							
		Steam 215°F	200°F	190°F	180°F	170°F	160°F	150°F		
Catalog			Factor							
Catalog		Factor								
Designation		1.00	0.86	0.78	0.69	0.61	0.53	0.45		
C3/4-33	BTUH	10,500	9,000	8,200	7,200	6,400	5,600	4,700		



		Ctoom	Hot Water (Avg.)							
		Steam 215°F	200°F	190°F	180°F	170°F	160°F	150°F		
Catalog			Factor							
Catalog		Factor								
Designation		1.00	0.86	0.78	0.69	0.61	0.53	0.45		
C3/4-33	BTUH	10,500	9,000	8,200	7,200	6,400	5,600	4,700		



$$Q_{load} = Q_{terminal\_heat}$$
 $Q = \Delta T \times k$ 
 $k = Q / \Delta T$ 

$$K = (6,400 \text{ BTUH}) / (70^{\circ}F - (-10^{\circ}F))$$
  
 $K = 80 [BTUH/\Delta^{\circ}F]$ 



 $Q = \Delta T \times k$ 

Use value of k to calculate Q at 60°F OAT.

$$Q = \Delta T \times k$$

Use value of k to calculate Q at 60°F OAT.

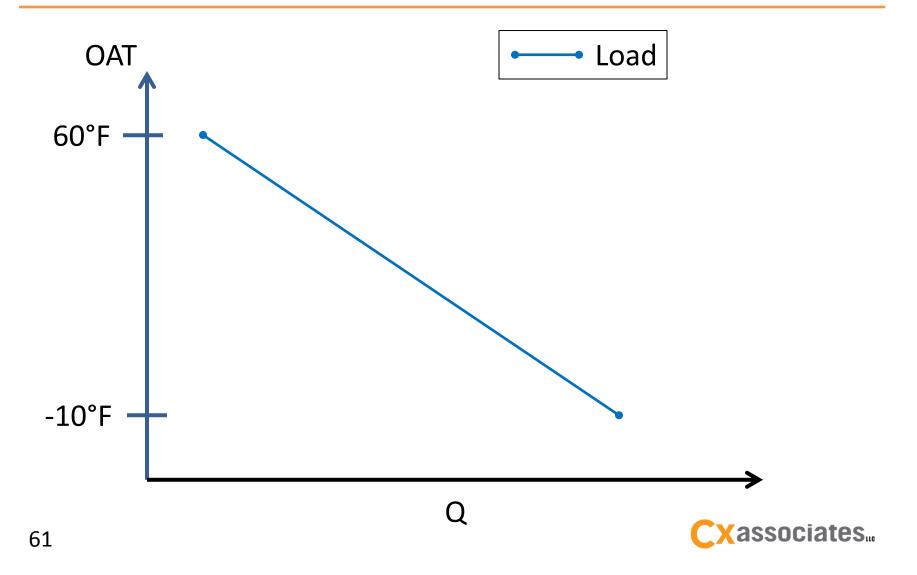
$$Q = (70^{\circ}F - (60^{\circ}F)) \times (80 BTUH/\Delta^{\circ}F)$$

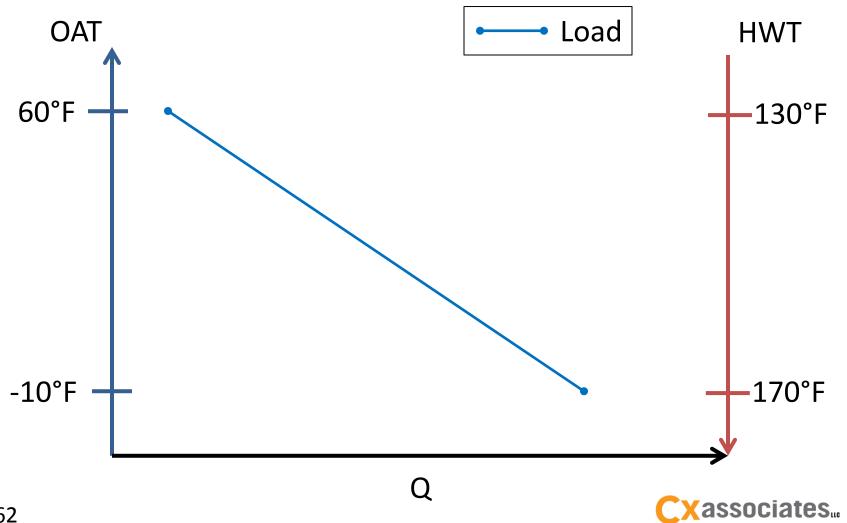


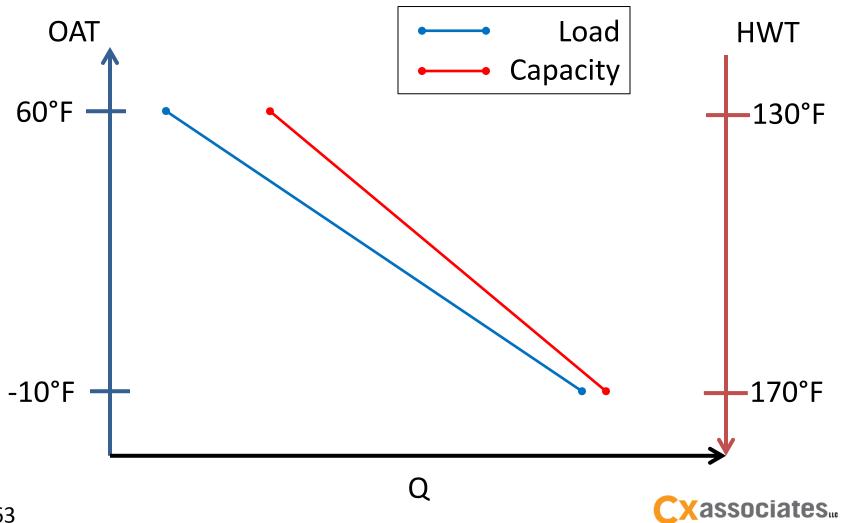
Q = 800 BTUH

		Ctoops	Hot Water (Avg.)							
		Steam 215°F	200°F	190°F	180°F	170°F	160°F	150°F		
Catalog			Factor							
Catalog		Factor	0.06	0.70	0.60	0.64	0.50	0.45		
Designation		1.00	0.86	0.78	0.69	0.61	0.53	0.45		
C3/4-33	BTUH	10,500	9,000	8,200	7,200	6,400	5,600	4,700		









## Controls – Determining the Right Reset Schedule

#### Learning Objective #3:

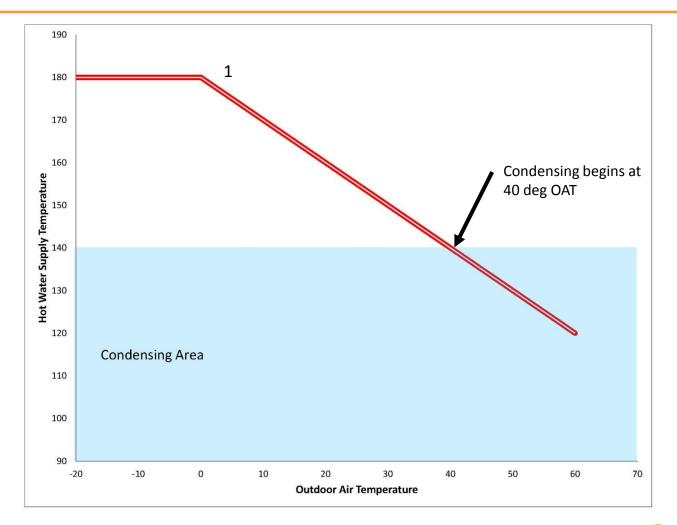
 Be able to estimate hot water temperature reset setpoints that maximize condensing hours and satisfy heating loads.



- What is a "reset schedule"?
  - Means of controlling the Hot Water Supply Temp (HWST) based on the Outdoor Air Temp (OAT)
- Example of Typical Reset Schedule

OAT		HWST		
OAT <sub>MIN</sub>	0	HWST <sub>MAX</sub>	180	
OAT <sub>MAX</sub>	60	HWST <sub>MIN</sub>	120	





1 – Initial Reset Schedule



- Burlington VT has 6,995 hours per year below 65 degrees (TMY3).
- Previous reset schedule example only results in 3,650 hours per year of condensing in Burlington, VT. (52% of possible hours)
- Let's do better....



Initial reset schedule used 0 deg OAT as a design condition –

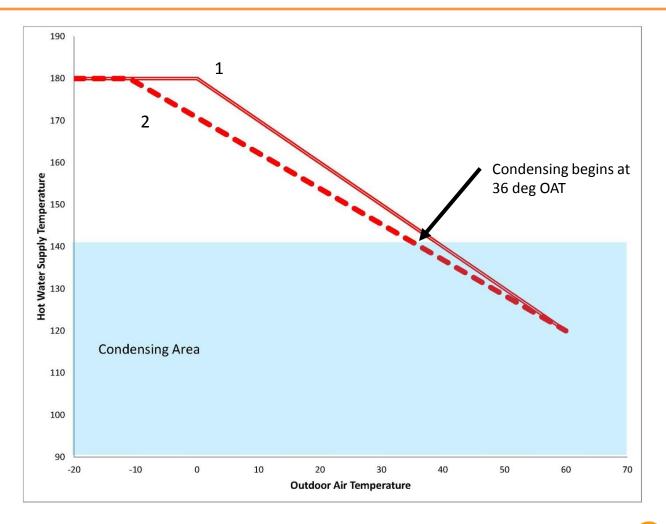
maximum HWST.

OAT		HWST		
OAT <sub>MIN</sub>	0	HWST <sub>MAX</sub>	180	
OAT <sub>MAX</sub>	60	HWST <sub>MIN</sub>	120	

Revise to reflect the actual OAT design condition

OAT		HWST		
OAT <sub>MIN</sub>	-11	HWST <sub>MAX</sub>	180	
OAT <sub>MAX</sub>	60	HWST <sub>MIN</sub>	120	





- 1 Initial Reset Schedule
- 2 MIN OAT from 0 to -11



- Changing the OAT design condition increases condensing hours from 3,650 to 4,160 per year
- 59% of possible hours

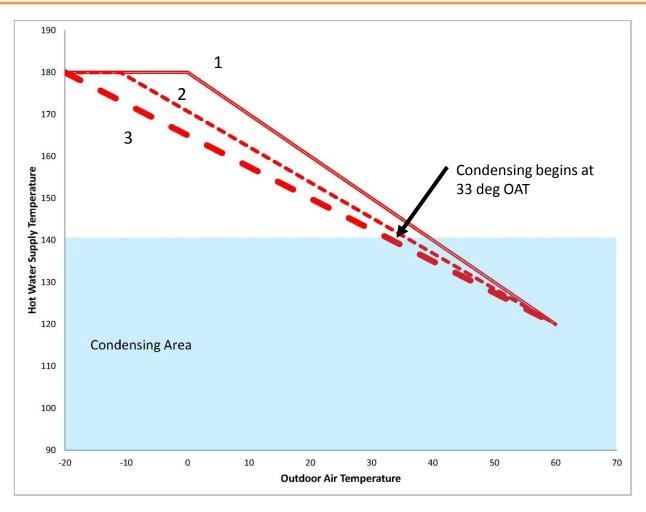
OAT		HWST		
OAT <sub>MIN</sub>	-11	HWST <sub>MAX</sub>	180	
OAT <sub>MAX</sub>	60	HWST <sub>MIN</sub>	120	



- It gets colder than -11. -20 is more likely the actual condition for which the system was designed.
- Increases condensing hours from 3,650 to 4,580 per year.
- 66% of possible hours

OAT		HWST		
OAT <sub>MIN</sub>	-20	HWST <sub>MAX</sub>	180	
OAT <sub>MAX</sub>	60	HWST <sub>MIN</sub>	120	





- 1 Initial Reset Schedule
- 2 MIN OAT from 0 to -11
- 3 MIN OAT from -11 to -20



 Went from 52% to 66% of possible hours by simply changing the MIN OAT to the actual design OAT.



- Went from 52% to 66% of possible hours by simply changing the MAX OAT to the actual design OAT.
- Next step are 120 HWST and 60 OAT right?
- 120 HWST results in a return temp of between 100.
  - Most condensing boilers will accept an 80 degree or lower entering water temp.
  - Use 100 deg F HWST.



- Next step are 120 HWST and 60 OAT right?
- 120 HWST results in a return temp of between 100 and 110.
  - Most condensing boilers will accept an 80 degree entering water temp.
  - Use 100 deg F HWST.
- What about 60 OAT?



- Example 10 ft x 14 ft office with an 8 ft ceiling.
- Heating Load = 2,100 BTUH
  - 70 deg indoor, -20 deg outdoor
- Designed with 4 ft of active finned tube radiation.
- At design conditions we need 525 BTUH/LF



Finned tube output needed - 525 BTUH/LF

AWT	180	170	160	150	140	130	120	110	100	90
BTUH/LF	652	576	501	425	378	312	246	189	142	104

- 170 deg AWT satisfied the load.
- This selection satisfies design heat loss conditions using 180 deg HWST.



 Earlier we decided to use a minimum 100 deg HWST.

AWT	180	170	160	150	140	130	120	110	100	90
BTUH/LF	652	576	501	425	378	312	246	189	142	104

- Finned tube output at 100 deg HWST or 90 deg AWT = 104 BTUH/LF
- 4 Feet 416 BTUH capacity.



• Earlier we decided to use a minimum 100 deg HWST.

AWT	180	170	160	150	140	130	120	110	100	90
BTUH/LF	652	576	501	425	378	312	246	189	142	104

- Finned tube output at 100 deg HWST or 90 deg AWT = 104 BTUH/LF
- 4 Feet 416 BTUH capacity.
- At what OAT does the output match the load?



- 416 BTUH capacity at 90 deg AWT
- Earlier we concluded  $Q = k \times \Delta T$
- Q = 2,100 BTUH
- $\Delta T = 70$  (indoor temp) (-20 outdoor temp) = 90 °F
- k = 23.33



- 416 BTUH capacity at 90 deg AWT
- Earlier we concluded  $Q = k \times \Delta T$
- Q = 2,100 BTUH
- $\Delta T = 70 (-20) = 90$
- k = 23.33
- Use this k to find ΔT based on matching 416
   BTUH capacity to heating load.

- $Q = k \times \Delta T$
- Q = 416 BTUH and k = 23.33
- $416 / 23.33 = 18 \deg \Delta T$

• 65 OAT – 18 deg  $\Delta T$  = 47 deg OAT

We're assuming that at 65 degrees OAT, the heating load to maintain 70 deg IAT is exactly zero.

- $Q = k \times \Delta T$
- Q = 416 BTUH and k = 23.33
- 416 / 23.33 = 18 deg
- $65 18 = 47 \deg OAT$

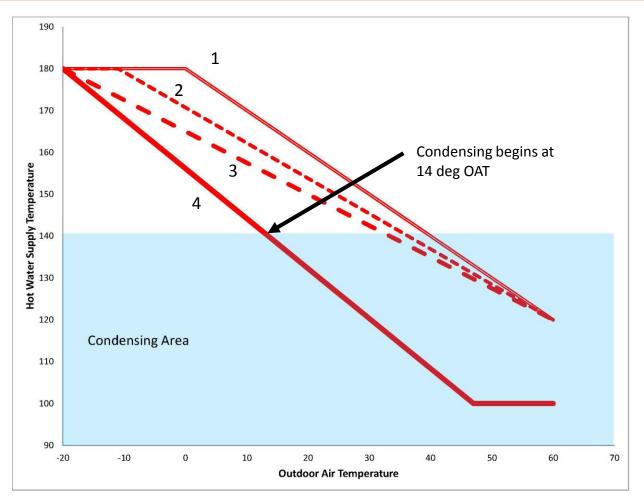
Capacity of finned tube at 90 deg AWT will satisfy the building load at 47 deg OAT.



Lets look at the new reset schedule

OAT		Н	WST
OAT <sub>MIN</sub>	<b>-20</b> (0)	HWST <sub>MAX</sub>	180
OAT <sub>MAX</sub>	<b>47</b> (60)	HWST <sub>MIN</sub>	<b>100</b> (120)





- 1 Initial Reset Schedule
- 2 MIN OAT from 0 to -11
- 3 MIN OAT from -11 to -20
- 4 MIN HWST revised, MAX OAT matched.

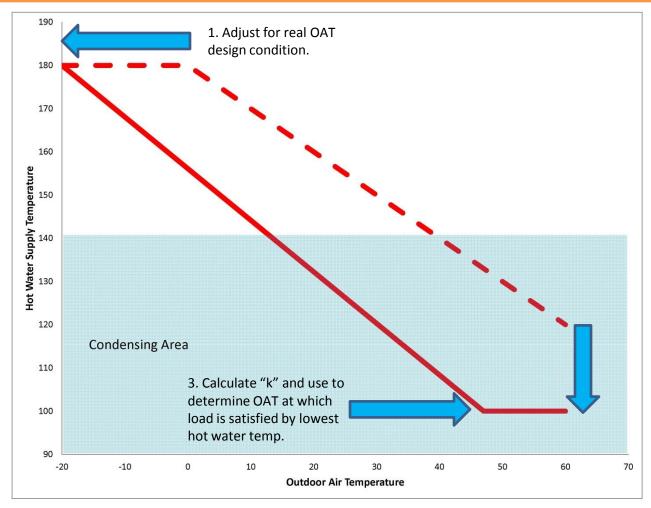


 This revised reset schedule results in condensing operation 93% of the heating hours in Burlington VT.

OAT		н	WST
OAT <sub>MIN</sub>	-20	HWST <sub>MAX</sub>	180
OAT <sub>MAX</sub>	47	HWST <sub>MIN</sub>	100



## Determining the Right Reset Schedule Overview



2. Use the lowest possible water temp during the warmest conditions.



# Determining the Right Reset Schedule Summary

- No change to boiler or selected finned tube.
- Used simple approach to determine the optimal reset schedule.
- Result:



# Determining the Right Reset Schedule Summary

- No change to boiler or selected finned tube.
- No change in MAX HWST
- Used simple approach to determine the optimal reset schedule.
- Result:

Increase in condensing hours from 52% to 93% at **no additional first cost.** 



## Adjusting an Existing Reset Schedule

- Approach is the same but design conditions and FTR capacity may not be known.
- Use a step wise, iterative process to change the various parameters.

## Adjusting an Existing Reset Schedule

- Step 1 Lower the lowest HWST.
- Step 2 Lower the MAX OAT 3 to 5 degrees at a time, over a period of days or weeks.
- Step 3 Lower the MIN OAT using what you know about your building.
  - The last time it was -10 or -15 outside, was your building satisfied?

OAT		н	WST
OAT <sub>MIN</sub>	-20	HWST <sub>MAX</sub>	180
OAT <sub>MAX</sub>	47	HWST <sub>MIN</sub>	100



## Designing for Optimal Condensing Operation

- Learning Objective #4:
  - Be able to size terminal heating equipment for maximum condensing hours.



 $Q_{load} = 6,400 BTUH$ 

	Ctoom	Hot Water (Avg.)										
	Steam 215°F	200°F	190°F	180°F	170°F	160°F	150°F					
Catalog		Factor										
Catalog	Factor	0.00	0.70	0.00	0.61	0.53	0.45					
Designation	1.00	0.86	0.78	0.69	0.61	0.53	0.45					
C3/4-33	10,500	9,000	8,200	7,200	6,400	5,600	4,700					

AWT = 130°F



$$Q_{rated} = Q_{215^{\circ}F} \times CF_{AWT} \times CF_{w\_flow} \times Cf_{height}$$

#### Where:

 $Q_{215^{\circ}F}$  = Catalog capacity

CF<sub>AWT</sub> = Correction factor for average water

temperature

 $CF_{w flow}$  = Correction factor for water flow

rate

Cf<sub>height</sub> = Correction fact for mounting height



			<b>V</b>			ENTI	ERING A	AIR TEM	PERAT	URE, °F					
AVERAGE WATER TEMP. °F			STD												
	45	55	65	70	75	80	85	90	95	100	110	120	130	140	150
90	.19	.13	.11	.06											
100	.25	.19	.15	.11	.08	.06									
110	.31	.25	.20	.16	.13	.11	.08	.60							
120	.38	.31	.26	.21	.19	.16	.13	.11	.08	.06					
130	.45	.38	.33	.28	.25	.21	.19	.16	.13	.11	.06				
140	.53	.45	.40	.34	.31	.28	.25	.21	.19	.16	.11	.06			
150	.61	.53	.45	.41	.38	.34	.31	.28	.25	.21	.16	.11	.06		
160	.69	.61	.53	.49	.45	.41	.38	.34	.31	.28	.21	.16	.11	.06	
170	.77	.69	.61	.57	.53	.49	.45	.41	.38	.34	.28	.21	.16	.11	.06
180	.86	.77	.69	.65	.61	.57	.53	.49	.45	.41	.34	.28	.21	.16	.11
190	.95	.86	.78	.73	.69	.65	.61	.57	.53	.49	.41	.34	.28	.21	.16
200	1.05	.95	.86	.82	.77	.73	.69	.65	.61	.57	.49	.41	.34	.28	.21
210	1.14	1.05	.95	.91	.86	.82	.77	.73	.69	.65	.57	.49	.41	.34	.28
215 (STD.)	1.19	1.09	1.00	.95	.91	.86	.82	.77	.73	.69	.61	.53	.45	.38	.31
220	1.24	1.14	1.05	1.00	.95	.91	.86	.82	.77	.73	.65	.57	.49	.41	.34
230	1.34	1.24	1.14	1.09	1.05	1.00	.95	.91	.86	.82	.73	.65	.57	.49	.41
240	1.44	1.34	1.25	1.19	1.14	1.09	1.05	1.00	.95	.91	.82	.73	.65	.57	.49
250	1.55	1.44	1.34	1.29	1.24	1.19	1.14	1.09	1.05	1.00	.91	.82	.73	.65	.57
260	1.66	1.55	1.44	1.39	1.34	1.29	1.24	1.19	1.14	1.09	1.00	.91	.82	.73	.65
270	1.76	1.66	1.55	1.50	1.44	1.39	1.34	1.29	1.24	1.19	1.09	1.00	.91	.82	.73
280	1.87	1.76	1.66	1.60	1.55	1.50	1.44	1.39	1.34	1.29	1.19	1.09	1.00	.91	.82
290	1.99	1.87	1.76	1.71	1.66	1.60	1.55	1.50	1.44	1.39	1.29	1.19	1.09	1.00	.91
300	2.10	1.99	1.87	1.82	1.76	1.71	1.66	1.60	1.55	1.50	1.39	1.29	1.19	1.09	1.00



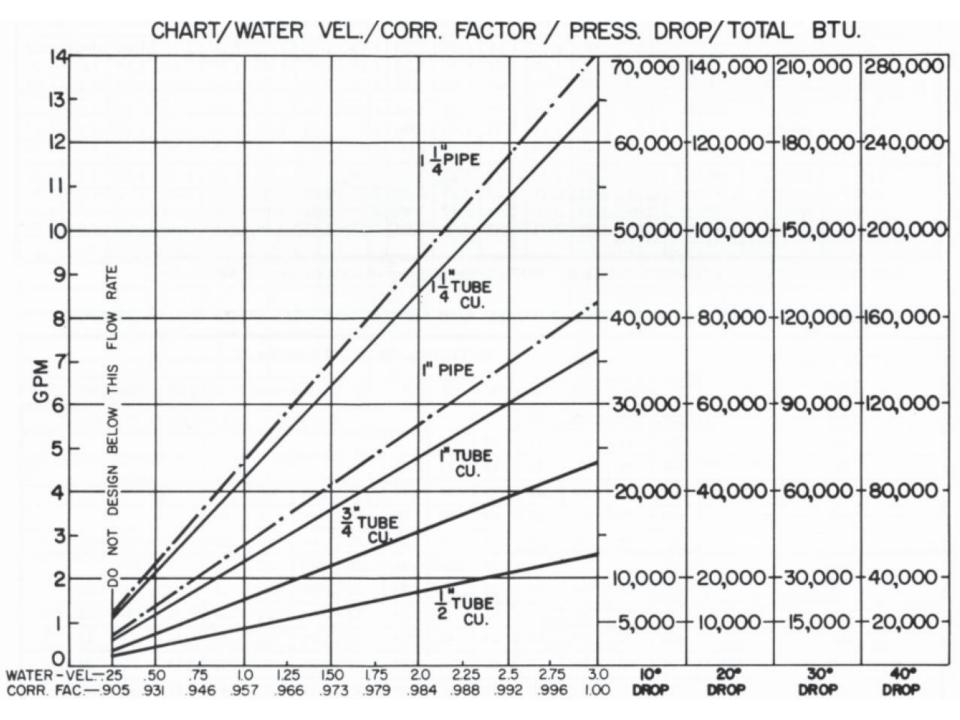
AMED A CHANGRIPP			<b>V</b>			ENTI	ERING A	AIR TEM	PERAT	URE, °F					
AVERAGE WATER TEMP. °F			STD												
	45	55	65	70	75	80	85	90	95	100	110	120	130	140	150
90	.19	.13	.11	.06											
100	.25	.19	.15	.11	.08	.06									
110	.31	.25	.20	.16	.13	.11	.08	.60							
120	.38	.31	.26	.21	.19	.16	.13	.11	.08	.06					
130	.45	.38	.33	.28	.25	.21	.19	.16	.13	.11	.06				
140	.53	.45	.40	.34	.31	.28	.25	.21	.19	.16	.11	.06			
150	.61	.53	.45	.41	.38	.34	.31	.28	.25	.21	.16	.11	.06		
160	.69	.61	.53	.49	.45	.41	.38	.34	.31	.28	.21	.16	.11	.06	
170	.77	.69	.61	.57	.53	.49	.45	.41	.38	.34	.28	.21	.16	.11	.06
180	.86	.77	.69	.65	.61	.57	.53	.49	.45	.41	.34	.28	.21	.16	.11
190	.95	.86	.78	.73	.69	.65	.61	.57	.53	.49	.41	.34	.28	.21	.16
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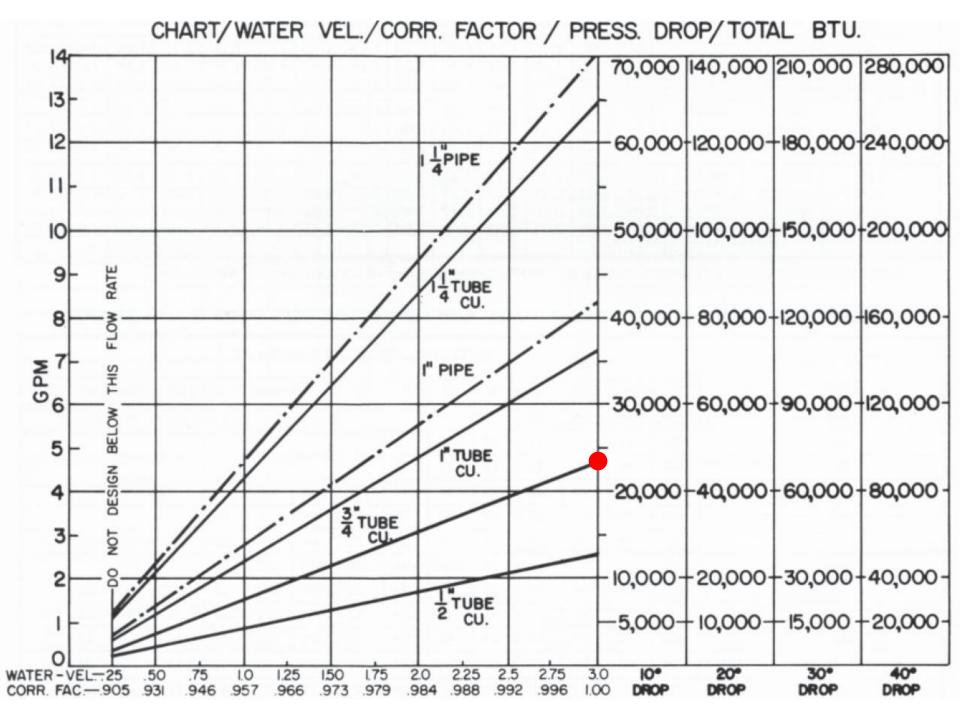


$$Q_{rated} = Q_{215^{\circ}F} \times CF_{AWT\_EAT} \times CF_{w\_flow} \times Cf_{height}$$

$$Q_{rated} = (10,500 BTUH) x (0.33) x CF_{w_{flow}} x Cf_{height}$$







CHART/WATER VEL./CORR. FACTOR / PRESS. DROP/TOTAL BTU. 14 70,000 |140,000 |210,000 |280,000 13 60,000 | 120,000 | 180,000 | 240,000 | 12 I PIPE 11 -50,000|100,000|150,000|200,000| 10 RATE 9 TUBE CU. 40,000+80,000+120,000+160,000+ 8 FLOW Wd96 I" PIPE -30,000+60,000+90,000+120,000+ 5 I" TUBE CU. DESIGN 20,000 | 40,000 | 60,000 | 80,000 -4 TUBE 3 10,000 + 20,000 + 30,000 + 40,000 + 2 TUBE CU. -5,000+10,000+15,000+20,000+ 2.25 2.75 20° 30° 40° .75 1.25 150 1.75 20 3.0 100 WATER-VEL 25 50 1.0 966 988 1.00 DROP DROP DROP 946

$$Q_{rated} = Q_{215^{\circ}F} \times CF_{AWT\_EAT} \times CF_{w\_flow} \times Cf_{height}$$

$$Q_{rated} = (10,500 BTUH) x (0.33) x (0.931) x Cf_{height}$$

 $Q_{rated} = (10,500 BTUH) x (0.33) x (0.931)$ 

$$Q_{rated} = 3,226 BTUH$$



 $Q_{load} = 6,400 BTUH$ 

 $Q_{rated}$  = 3,226 BTUH (130°F AWT, 10 ft of fin-tube)

	.)	
Steam 200°F 190°F 180°F 170°F	160°F	150°F
Catalog Factor Factor		
Designation 1.00 0.86 0.78 0.69 0.61	0.53	0.45
C3/4-33 BTUH 10,500 9,000 8,200 7,200 6,400	5,600	4,700



 $Q_{load} = 6,400 BTUH$ 

 $Q_{rated}$  = 3,226 BTUH (130°F AWT, 10 ft of fin-tube)

		Ctoom	Hot Water (Avg.)								
		Steam 215°F	200°F	190°F	180°F	170°F	160°F	150°F			
Catalog		Factor			Fac	tor					
Catalog Designation		1.00	0.86	0.78	0.69	0.61	0.53	0.45			
Designation		1.00	0.60	0.76	0.09	0.61	0.55	0.45			
C3/4-33	BTUH	10,500	9,000	8,200	7,200	6,400	5,600	4,700			

Need twice the amount of fin-tube!



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C3/4-33	BTUH	10,500	9,000	8,200	7,200	6,400	5,600	4,700			

- Need twice the amount of fin-tube!
- Gain only 510 additional hours of condensing operation.



#### Indirect DHW

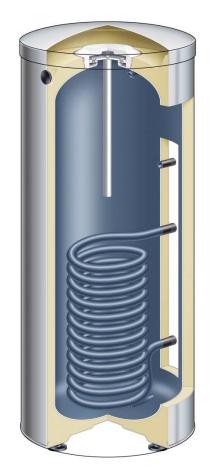
#### Learning Objective #5:

- Describe operation of indirect DHW
- Relate boiler HW temperature back to efficiency
- Describe non-heating season impacts.





- What is "indirect" DHW?
  - Heat source is used to heat an intermediary medium rather than the DHW itself.





- Physics dictates that the heat source must be hotter than the DHW.
- Most off-the-shelf controllers use 180 deg F source hot water
  - Non-adjustable.
  - Forget about condensing.
  - Need 130 deg return to START condensing.
- BMS Controlled systems have more flexibility.
  - Mostly a trial and error process



# The Domestic Hot Water Demon Non-Heating Season

- Burlington, VT:
  - 1,765 hours where no heating is needed.
  - Optimized reset schedule allows for 8,160 hours of condensing operation.
- BUT You need DHW all year round.
- When the boiler makes 180 deg water you lose the efficiency gains we just got for free!

# The Domestic Hot Water Demon Non-Heating Season

- Boiler short cycling is a known efficiency killer.
  - Patterson Kelly has noted measured reductions of 15% to 40% in efficiency attributable to short cycling.
- Boilers are nearly always sized for the heating load and not the DHW load.
  - This leads to a lot of...



## **Short Cycling**





## The Domestic Hot Water Demon What to Do

Separate the heating and DHW equipment.



## The Domestic Hot Water Demon What to Do





#### Conclusion

- System selection and control setpoints (hot water reset schedule) are key to achieving condensing boiler efficiencies.
  - Keep your return water temperatures as low as you can for as long as you can.
  - Ensure that terminal heating is sized for condensing temperatures.
  - Separate heating boilers and DHW boilers.



#### Conclusion

 Basic math may be used to estimate optimal hot water reset schedule setpoints.

$$Q = \Delta T \times k$$

- Most of the efficiency benefit of condensing boilers may be achieved through optimizing setpoints.
  - \$0 capital cost!!!

## Questions?

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