# Insulation Materials: Environmental Considerations

# Better Buildings by Design February 9, 2012



Alex Wilson Founder BuildingGreen, Inc.

# Insulation Materials: Environmental Considerations

What this presentation will cover

- Importance of insulation
- Environmental considerations with insulation
- Insulation materials by type a sampling of new products, innovations, and trends

# Learning Objectives

At the end of this presentation, attendees will be able to:

- Learn how to make informed decisions on insulation material selections;
- Understand why the blowing agents used in certain insulation materials have a huge impact on the environmental footprint of those materials;
- Be able to explain to clients the performance and environmental differences among insulation choices; and
- Understand how some of the new insulation materials coming onto the market can serve your needs.

## Importance of insulation

#### Insulation is good

- We want a lot of it
- Used to argue the more the better
- From GWP standpoint, sometimes more harm than good
- In colder climates
  - R-10 under floor slab
  - R-20 foundation walls
  - R-40 above-ground walls
  - R-60 ceilings

Passive House in Palo Alto , CA Photo: Alex Wilson



# Environmental considerations with insulation materials

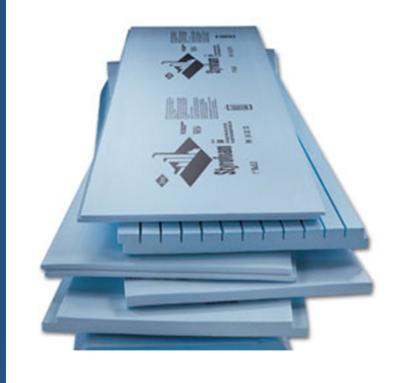
- Tremendous variety of insulation materials
  - Widely different forms, properties, environmental characteristics
- How do we evaluate insulation materials relative to the environment?
- What makes one material better than another?
- Relates to both the material and the application



Spray-applied soy-based polyurethane Photo: BioBase

# **Energy savings**

- Primary role of insulation
- R-value and U-factor
- Function of three modes of heat transfer:
  - Conduction
  - Convection
  - Radiation



Dow Styrofoam

## **Raw materials and recycled content**

- Where the raw materials come from
- Recycled content is important
- Examples:
  - Cellulose from old newspaper
  - Fiberglass from recycled bottles
  - Cotton insulation from old blue jeans



Bonded Logic factory producing cotton insulation. Photo: Alex Wilson

## Embodied energy and carbon

- Energy to make and transport the stuff
- Huge differences among materials:
  - Cellulose the lowest embodied energy
  - Foam plastics much higher
- ICE Database from the U.K. – free

Inventory of Carbon & Energy, Univ. of Bath, Sustainable Energy Research Team



#### INVENTORY OF CARBON & ENERGY (ICE)

#### Version 1.6a

Prof. Geoff Hammond & Craig Jones

Sustainable Energy Research Team (SERT) Department of Mechanical Engineering University of Bath, UK

This project was joint funded under the Carbon Vision Buildings program by:





Available from: <a href="http://www.bath.ac.uk/mech-eng/sert/embodied/">www.bath.ac.uk/mech-eng/sert/embodied/</a>

Peer Review Source: Hammond, G.P. and C.I. Jones, 2008, 'Embodied energy and carbon in construction materials', *Proc. Instn Civil. Engrs: Energy*, in press.

© University of Bath 2008

# **Global Warming Potential (GWP)**

- Insulation saves energy—and thus reduces carbon emissions
- But the insulation also has GWP associated with it
- From embodied energy (all mat'ls)
- Blowing agents in extruded polystyrene and closed-cell spray polyurethane foam far greater GWP



Net-zero-energy house with 4" XPS wrapped around 2x6 walls with cellulose. Photo: Bensonwood

# Blowing agents in foam insulation

Blowing Agent	Atmospheric lifetime (yr)	ODP	GWP
Polyisocyanurate			
CFC-11	45	1	4,750
HCFC-141b	9.3	0.11	725
Pentane, cyclopentane		0	7
Spray Polyurethane			
CFC-11	45	1	4,750
HCFC-141b	9.3	0.11	725
HFC-245fa	7.2	0	1,030
CO2		0	1
HFO-1233zd	< 0.1	0	7
Extruded Polystyrene (XPS)			
CFC-12	100	1	10,900
HCFC-142b	17.9	0.065	2,310
HFC-134a	13.8	0	1,430
HFO-1234ze <sup>4</sup>	< 0.1	0	7
	Agent CFC-11 HCFC-141b Pentane, cyclopentane CFC-11 HCFC-141b HFC-245fa CO2 HFO-1233zd ) CFC-12 HCFC-142b HFC-134a	Agent       lifetime (yr)         CFC-11       45         HCFC-141b       9.3         Pentane,	Agent         lifetime (yr)         ODP           CFC-11         45         1           HCFC-141b         9.3         0.11           Pentane, cyclopentane         0         0           CFC-11         45         1           HCFC-141b         9.3         0.11           Pentane, cyclopentane         0         0           CFC-11         45         1           HCFC-141b         9.3         0.11           HFC-245fa         7.2         0           CO2         0         0           HFO-1233zd         < 0.1

## Issue addressed in June, 2010 issue of Environmental Building News



Avoiding the Global Warming Impact of Insulation Insulation is key to reducing carbon emissions from buildings. But the blowing agents in extruded polystyrene and spray polyurethane foam offset much of that benefit.

by Alex Wilson

WO COMMON FOAM INSULATION | minimize the global warming impacts materials are produced with hydrofluorocarbon (HFC) blowing agents that are potent greenhouse gasesextruded polystyrene (XPS) such as Dow Styrofoam of Owens Corning Foamular, and standard closed-cell spray polyurethane foam (SPF). While all insulation materials reduce greenhouse gas emissions (by saving energy), insulating with thick layers of either of these two particular foams results in very long "payback periods" for the global warming potential of the insulation, thwarting even the best attempts to create carbon-neutral buildings. The bottom line is that designers and builders aiming to

of their buildings should choose fiber What's Happening...... 3 insulation (cellulose, fiberglass, or mineral wool) or non-HFC foam insulation.

System Being Transferred to New Organization "The more insulation the better" is a com-USG8C Launches LEED-ND mon refrain in the green building industry. Chinese Doowall Maguino EBN has long advocated very high levels of urers Liable for Millions in insulation, particularly in residential and Damages small commercial buildings, which are Energy Star Beefs Up Require ments and Enforcement skin-dominated. At the furthest end of the spectrum is the Passive House movement EPA Proposes Disposal Rule (see EBN Apr. 2010), where it is not uncomfor Coal Ash mon to provide R-50 under a floor slab, R-60 Newsbriefs in the walls, and as much as R-100 in the Product News attic. High levels of insulation are seen as & Review

a key strategy for achiev-



Lbnaware of the recently reported GWP implications of certain foam in sulation materials, builder Tedd Benson specified four inches of extruded polystyrene over 2x6 studs insulated with dense-pack cellulose in this net-zero-energy home.

ing net-zero-energy and CertainTeed Introduces a carbon-neutral perfor-Formaldehyde Free Bat Insultion mance-the latter mean-Bamboo Dimensional Lumber? "Lumboo" is Here ing that the building will have no net contribution to climate change. Back Page Primer ..... 16 Power-Flushing with Pressure-A saist Toilets How we achieve high levels of insulation is a very significant issue, however. We rarely pay atten-Quote of the month: tion to the fact that insulation materials themselves ecifying a high-GWP contribute to greenhouse nsulation completely defeats the point of gas emissions and global warming. This happens using it." in two ways: through the att Shell, FAIA of EHDO embodied energy of the insulation (the energy use and greenhouse gas emissions that result from manufacturing

(continued on p. 9

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In This Issue

Warning Impact of Insulation

mail@BuildingGreen .. 2

Cradle to Cradle Certification

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Chemicals Article Lacked Balance

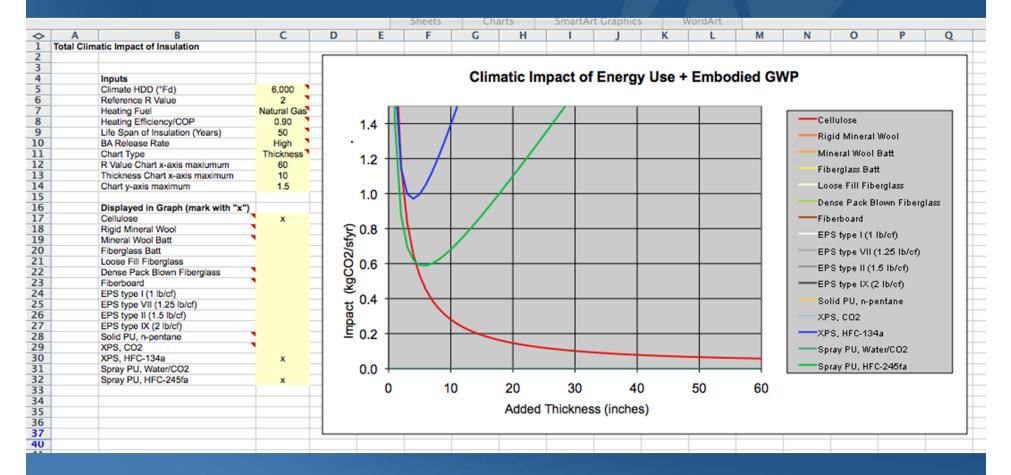
Feature Article.

Avoiding the Global

120.00 XPS 50% 100.00 ccSPF 50% <sup>D</sup>ayback (years) 80.00 60.00 40.00 20.00 Other Insulation 30 50 60 10 20 40 0 **Final R-Value** 

June 2010 Environmental Building News

## Calculating the GWP of insulation – David White's calculator



www.RightEnvironments.com - download

## Hazardous chemical constituents formaldehyde

- Formaldehyde a "known human carcinogen" (12<sup>th</sup> U.S. Report on Carcinogens - 2011)
- Phenol-formaldehyde used in some fiberglass and all mineral wool insulation
- Less formaldehyde offgassing from phenol formaldehyde than ureaformaldehyde

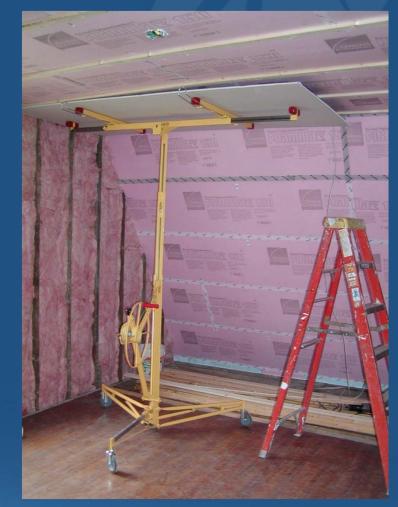


Photo: Peter Yost

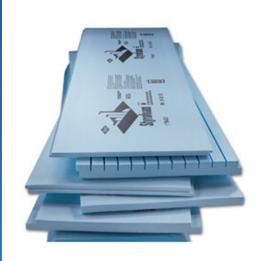
# Hazardous chemical constituents – Flame Retardants

- Growing concern with brominated flame retardants
- PBDEs being phased out
- HBCD, used in all polystyrene building insulation, next in line?
- Also concern with chlorinated flame retardants used in polyisocyanurate and SPF



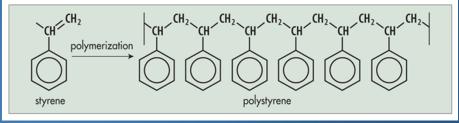
EPS widely used in Sweden – Alex Wilson photo

# Will HBCD be next? Impact on polystyrene





Dow Styrofoam and EPS board - images from HomeConstruction Improvement.com



August, 2009 issue of EBN



August, 2009 issue of EBN

## Hazardous chemical constituents – Boric acid flame retardant

- New concern with boric acid, the most common flame retardant in cellulose
- Added in 2010 to the list of "substances of very high concern" by the European Chemicals Agency—first step in listing of chemical in the REACH program
- BuildingGreen digging into this issue and will report on it

Damp-spray cellulose – screeding surface Photo: EnerSol



## Hazardous chemical constituents – styrene

- Constituent of both extruded and expanded polystyrene
- Just classified as "reasonably anticipated to be a human carcino-gen" (12<sup>th</sup> Report on Carcinogens)



12" of XPS used in passive house foundation– Jordan Dentz photo

## Hazardous chemical constituents – Isocyanates

- Spray polyurethane foam (SPF) has two components
  - Polyol
  - Isocyanate
- Isocyanate toxic; U.S. EPA looking into risk
- Skin, eye and lung irritation; chemical sensitation
- Precursor to isocyanate, 4,4'diaminodiphenylmethane (MDA), added to list of "substances of very high concern" by the European Chemicals Agency (REACH Program)



Closed-cell SPF – John Straube photo

## **Other IAQ Concerns**

#### Fiber shedding

- Respirable fibers from fiberglass and mineral wool
- Potential carcinogen
- Moisture and mold
  - Can be an issue with almost any insulation material
  - Importance of air barriers and vapor retarders



Fiberglass installed in a Cape Cod basement Photo: Alex Wilson

## **End-of-Life issues with insulation**

#### Recyclable?

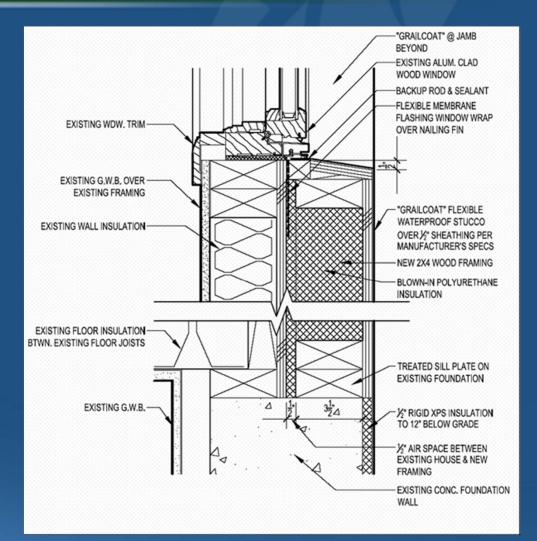
- Can old insulation be recycled into new insulation – or something else?
- Very limited options today
- Safe disposal
  - Release of environmental or health hazards
  - Especially blowing agents



Charlotte, NC landfill

# Long-term performance and durability

- Moisture dynamics
  - Can be pretty complicated!
- Decomposition and decay
  - Not only of the insulation, but other components
- Fire resistance
  - Issue in some situations
- R-value drift
  - Only an issue with insulation using lowconductivity gas fill



Source: Eric Daub

## **Environmental Product Declarations** (EPDs) for insulation

- **UL-Environment published** "Product Category Rule" for preparing EPDs on insulation
- Coalition of all the trade organizations representing insulation manufacturers
- Life-cycle assessment (LCA) from raw material acquisition through disposal/recycling
- **Environmental Attributes** 
  - Global warming
  - Acidification
  - Eutrophication
  - Smog creation potential
  - Ozone depletion potential

UL-Environment Published Sept. 2011



Product Category Rules for Preparing an Environmental Product Declaration (EPD) for Product Group:

Building Envelope Thermal Insulation

The product group includes all commercially available building envelope thermal insulation products, regardless of material type, including but not limited to: cellular glass, mineral fibre insulation (rock, slag or glass), cellulose-based insulation, textile-based insulation, and polymer-based insulation.

VERSION 1.0 September 23, 2011 VALID THROUGH September 23, 2016

#### **PRODUCT** CATEGORY RULE

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# Insulation materials by type – A sampling of products & trends



Passive House in Westport, Connecticut insulated with 12" of Foamglas insulation

## Fiberglass - non-formaldehyde

#### products



Photos: Owens Corning (above) and CertainTeed



Batts: ≈R-3.3/in

- 2002 Johns Manville
   acrylic binder
- 2009 Knauf introduced Ecose biobased binder in 2009
- In 2010, CertainTeed introduced its new "Sustainable Insulation" with biobased binder
- 2011 Owens Corning EcoTouch (now converted entire line of batt and loose-fill insulation)

## **Spray-applied fiberglass**



JM Spider from Johns Manville

- Blow-in-Blanket option – using mesh
- Spray-in fiberglass with binder (JM Spider®)
  - Allows use in open cavity
  - A lot of building science experts like this option
  - Also free of formaldehyde

R/inch: 3.7 - 4.2

## Spray-applied fiberglass – JM Spider



# Cellulose insulation – growing market share



Damp-spray cellulose Photo: EnerSol High recycled content

- over 80%
- Better air leakage control than fiberglass batts
- Damp spray and dense-pack
- With damp-spray, excess captured for reuse
- Made with borate (or boric acid) flame retardant and/or ammonium sulfate

R/inch: -3.6 - 3.9

## **Cellulose insulation**



Cellulose insulation damp-spray and dense-pack behind mesh Photo: EnerSol

# Mineral wool – an alternative to polystyrene rigid insulation



Rockwool International

- Growing interest in rigid mineral wool
- No flame retardant
- Totally fire-safe
- Inert
- Superb drainage below-grade
- Resistant to termites
- High recycled content
- Contains phenolformaldehyde binder, but very low emissions

#### Boardstock: R-3.7 - 4.3/in

# Thermafiber-highest recycled content





Thermafiber rigid mineral wool insulation products

### **Rigid mineral wool for sub-slab**



Toprock installation in the Vancouver area - Photo: Roxul

### Rigid mineral wool

- Roxul Toprock
- Mainly used for roofs, but recent applications beneath slabs
- Zero GWP
- Should be costcompetitive with XPS
- Not as available

## **Cotton insulation – recent developments**

- Bonded Logic now using 100% post-consumer recycled cotton
  - Batt
  - Soundboard
- Redesigned batts easier to cut
  - Factory-scored
- New manufacturer Applegate
- Also using boric acid flame retardants, though



Bonded Logic factory Photo: Alex Wilson

Batts: ≈R-3.4/in

## **Cotton insulation – Bonded Logic**



Bonded Logic factory, Phoenix. Photo: Alex Wilson

### **Polyester batt insulation**



Vita Nonwoven - EnGuard

- Dow Chemical had a product for a year or two – SafeTouch
  - Discontinued in 2011
- Vita Nonwoven EnGuard
  - 50% recycled content
- Polyester batts meet fire codes – because of the way the ASTM E-84 test is designed

Batts: ≈R-3.7/in

## Sheep's wool insulation



Oregon Shepherd loose-fill wool insulation



Loose-fill: ≈R-3.5/in

### Perlite loose-fill insulation



DFL Minmet Refractories Corp.

- Expanded perlite used in horticulture and as a building insulation
- Relatively uncommon today – but attractive environmentally
- Over 20 manufacturers
- Totally inert, firesafe
- R-value up to R-3.7 per inch
- Not related to vermiculite, which is often contaminated with asbestos

R-2.4 - 3.7/in

#### Polyisocyanurate

R-6.0 - 6.5/in



Fine Homebuilding photo

- Blowing agent not significant contributor to global warming
  - GWP of 7 instead of over 1,400 (HFC)
- Chlorinated rather than brominated flame retardant (TCPP)
- It may be possible to meet codes without any flame retardant
- Thermoset plastic rather than thermo-plastic
- Same concern with MDA (precursor to making isocyanate)

#### Polyisocyanurate

- Able to stack multiple layers to achieve high R-values
- Can serve as air barrier if joints taped
- Highest R-value of any common insulation material today



Photo: John Straube

## Extruded polystyrene (XPS)

- Great properties
  - Moisture proof
  - Good R-value
  - Durable
  - Inexpensive
  - Recycled content -Pactiv
- Three problems
  - High GWP blowing agent (1,430)
  - HBCD flame retardant
  - Styrene a possible carcinogen 12<sup>th</sup> Report on Carcinogens



House in Naperville, IL wrapped with XPS Photo: Alex Wilson

#### R-5.0/inch

#### Could polystyrene be reformulated for below-grade to eliminate flame retardants?



Photo: Bensonwood

- Building codes do not require fire-resistant ratings when separated from living space by 1" masonry or concrete
- Possible to offer line of non-FR polystyrene labeled for belowgrade
- Industry focusing, instead, on alternatives to HBCD

#### Expanded polystyrene (EPS)

- Pentane instead of HFC blowing agent
- Can use in sub-slab applications – higher density recommended
- Still has HBCD flame retardant
- This is PolyForm's T&G EPS insulation
  - R-10 for 2.5" thickness
  - Cost-competitive with XPS



PolyForm T&G EPS insulation Photo: John Straube

R-3.7 - 4.5/inch

#### EPS for sub-slab



Photo: John Straube

#### Cellular glass: Foamglas

- Produced since 1937
- Alternative to XPS for foundations & sub-slab
- 100% inorganic noncombustible without flame retardants
- High compressive strength
- CO<sub>2</sub> as fills the cells, not HFC (GWP of 1 vs. 1,400)
- Made in the U.S. and can be shipped anywhere
- 2-1/2 times as expensive as XPS
- R-3.4 per inch



Foamglas with bitumen facing Photo: Pittsburgh Corning

R-3.4/inch

## Foamglas



Unfaced Foamglas Photo: Pittsburgh Corning



#### Closed-cell spray polyurethane foam (SPF)



R-5.5 - 6.0/inch

Biobase water-blown SPF - Photo: Biobase

Most made with HFC
 245fa blowing agent

Water-blown products were available (near zero GWP)

Bio-based products
 with some soy polyol
 replacing standard
 polyol

 Some installation and performance concerns with water-blown formulations – still a work in progress

Isycyanate concern

#### Open-cell spray polyurethane foam (SPF)



- Water-blown (near zero GWP)
- More flexible than closed-cell
   cracks unlikely
- Overfill cavities, screed off extra
- Lower R-value than closedcell, but still good (about R-3.7 per inch)
- Isycyanate still a health concern
- Chlorinated flame retardant (TCPP) still used

Open-cell SPF -Photo: Icynene R-3.7/inch

#### **Cementitious foam - Air Krete**



Photo: Air Krete

- 100% inorganic
- Magnesium oxide cement
- Inert, noncombustible
- Friablility the biggest drawback
  - Requires careful controls during installation

R-3.9/inch

### Air Krete – masonry applications



Photos: Air Krete



#### **Gas-filled panels**



Photo: FiFoil

- Honeycomb structure filled with lowconductivity gas
- Same principle as glazings using gas-fill
- Technology developed at Lawrence Berkeley National Lab
- Licensed to FiFoil (manufacturer of radiant insulation)
- Long-term performance uncertain

## Gas-filled panels – R-value 1.5"

**R-Value of GFP Panel Using Different Gases** R-11 Xenon R-7.6 Krypton Gas R-6.4 Argon R-5.0 Air 10 8 2 6 12 4 O

R-value of 1.5" thick panel. Source: FiFoil

#### **Translucent insulation - Silica Aerogel**

- Granules of silica aerogel

   the lightest-weight solid known
- Spongy, translucent
- Can be used in glazing (for daylighting)
- Also applications as appliance insulation
- Made by Cabot Corp. Lumira (was called Nanogel)



Photo: Cabot Corp.

≈R-8/inch

## Silica Aerogel

#### Nanogel Properties

Aerogel Thickness	Solar Heat Gain Coefficient	Visible Lght Transmission	U-Factor (Btu/hr·ft²·°F)	K-Factor (W/m²⋅K)	R-Value (hr∙ft²∙°F/Btu)
0.50" (13 mm)	0.73	73%	0.250	1.40	4.0
1.00" (25 mm)	0.52	53%	0.125	0.70	8.0
1.25" (31 mm)	0.43	45%	0.100	0.57	10.0
1.50" (38 mm)	0.39	39%	0.083	0.47	12.0
2.00" (50 mm)	0.26	26%	0.063	0.35	15.9
2.50" (64 mm)	0.21	21%	0.050	0.28	20.0

Source: Cabot Corporation

From Environmental Building News

# Silica Aerogel – turning glazing into insulation



Translucent wall panels Photo: Cabot Corp.

Lumira skylight on home in Warren, VT Photo: Alex Wilson.

#### Vacuum insulation

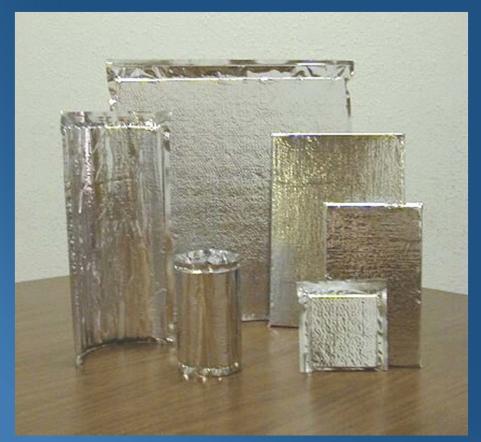




Photo: Panasonic VIP

Photo: Nanopore

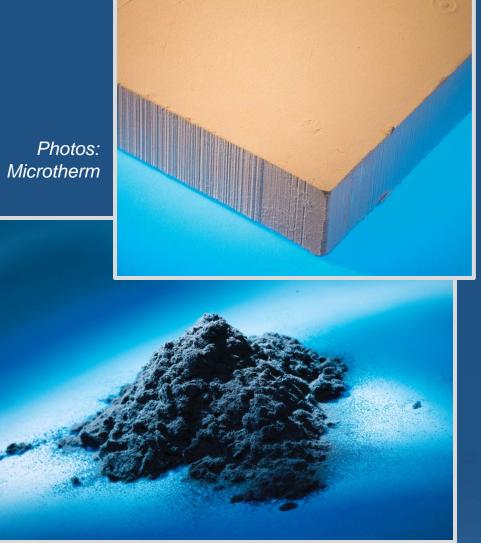
Up to R-25/inch

### Microporous amorphous silica insulation from the Belgian company Microtherm

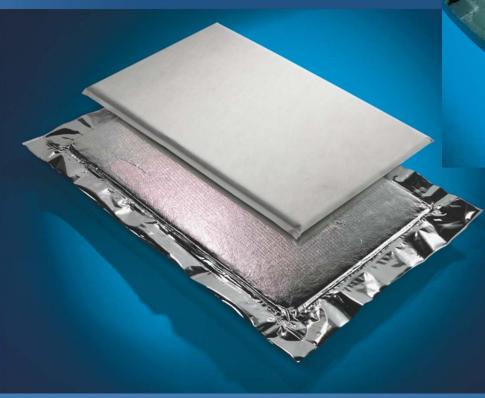
- Like silica aerogel, higher R-value than polyiso
- Strings of tiny particles creating air pockets smaller than the free path of an air molecule - almost no gasphase conductivity
- Suitable for specialized high-temp applications
- Insulating behind ceramic burners, glass furnaces, pipe insulation, etc.

R-7/inch (non-vacuum)

Photos: Microtherm



#### **Microtherm insulation**



<image><text>

Microtherm SlimVac

#### **Insulation Properties**

#### Key Environmental and Performance Factors for Insulation Materials

Insulation Type		R-value	Estimated Installed Cost Per ft <sup>2</sup> for R-19**		Vapor	Air Barrier‡	Environmental Notes	
		Per Inch*	Low end	High end	Permeability†		(see below for legend)	
FIBER, CELLULOSIC, AND GRANULAR								
	Batt	3.3	\$0.88	\$1.88		Not an air barrier—batts especially susceptible to air infiltration		
Fiberglass	Blown-in	3.8	\$0.66	\$0.83	Class III:		🐼 🥅 🔯	
Thergiuss	Spray- applied	3.7-4.2	\$0.60	\$0.79	Semi-Permeable		Avoid formaldehyde binders	
Cellulose	Spray- applied	3.8–3.9	\$0.73	\$1.59	Class III:	Not an air barrier, but dense- packed cellulose		
Cellulose	Loose fill	3.6–3.7	\$0.64	\$0.80	Semi-Permeable	enhances air resistance of an assembly		
Mineral wo	ol	3.3	\$1.20	\$1.44	Class III: Semi-Permeable	Not an air barrier	Choose low-emitting products	
Cotton		3.4	\$1.50	\$2.16	Class III: Semi-Permeable	Not an air barrier	Shipping energy may be significant	
Polyester		3.7	\$1.2	26	Class III: Semi-Permeable	Not an air barrier	🔁 🛅 🛍	
Sheep's wo	ol	3.5	\$3.50	\$4.50	Class III: Semi-Permeable	Not an air barrier	Wool agricultural practices are a high contributor to	

#### Source:

1<sup>st</sup> page of 4page table of insulation properties in BuildingGreen's new Insulation Report

#### **Insulation Recommendations**

Recommended Insulation Materials	<b>Environmental Issues</b>	Performance and Cost Issues				
RESIDENTIAL CAVITY FILL None of the following recommended products are air barriers; include a continuous air barrier separately from the insulation with all cavity-fill insulation options. All of the following products are vapor-permeable, although hygroscopic properties differ considerably. Insulation choices may be affected by the cavity design, framing materials, and other factors.						
✓ BuildingGreen Top Pick Dense-packed cellulose	Low embodied energy and carbon. Renewable, high recycled content. Flame retardant toxicity not a big concern.	Fills cavities completely, impedes air leakage. Settling is not a factor with dense-packing. Hygroscopic: can help manage moisture by seasonally absorbing and releasing water vapor as long as at least one side of the assembly is vapor-permeable, and as long as the wetting rate does not exceed the drying rate on an annual basis.				
Spray-applied or dense-packed fiberglass	Higher embodied energy than cellulose. Not a renewable material.	Fills cavities completely, impedes air leakage at higher densities.				
Mineral wool batts	Higher embodied energy than cellulose. Some emissions concerns.	Use when greater fire rating is desired or as a superior option (compared to fiberglass batts) for small jobs. Can be hard to source.				
Air-Krete, cotton batts, polyester batts, or dense-packed wool	Use when the owner has unique air quality concerns about other options.	More expensive than other options and harder to source. Specific performance downsides by insulation type: see body of report.				
Fiberglass batts	Higher embodied energy; often poorly installed (see performance issues).	Difficult to install well (requires time to cut carefully around irregularities). Use only for budget-conscious jobs too small for an insulation contractor and where mineral wool batts are not available.				

**Note:** Recommendations in this table are based on environmental and performance factors—and combinations of the two. Check both columns for background.

#### Source:

1<sup>st</sup> page of 4page table in BuildingGreen's new Insulation Report

#### For more information

- BuildingGreen's new indepth guide to insulation
- Comprehensive coverage of insulation material properties, performance, and environmental issues
- \$129 from BuildingGreen; less for subscribers
- For information:

BuildingGreen, Inc. 122 Birge Street, #30 Brattleboro, VT 05301 800-861-0954 www.buildinggreen.com

## INSULATION

The BuildingGreen Guide to Insulation Products and Practices



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